

#### PRODUCT INFORMATION



The Q-Box guarantees safe explosion venting in production halls. The flame gases are instantly extinguished inside the Q-Box by efficient cooling.

The Q-Box is designed for plant components that are at risk of dust explosions, such as filters, elevators or silos with  $K_{s_r}$ -Values < 200 bar × m/s and large explosion venting areas.

# **Your Advantages**

- Flexible use of the Q-Box permits process-efficient plant design.
- Perfect protection of the surrounding area: Neither heat, dusts nor a dangerous pressure wave emerge from the vessel – everything stays in the Q-Box.
- **Reduced downtime:** Access to the protected plant does not require a safety interlock (LOTO).
- Cost-effective alternative to venting ducts: No running costs for venting ducts and external maintenance, a visual inspection is sufficient.
- Integrated signalling unit for reliable monitoring.
- Flexible solution for indoor and outdoor use.
- · Simple retrofitting to existing explosion vent installations.
- · Reduces noise levels.





ATEX
EC type examination certificate no.
BVS 16 ATEX H 021 X



Meets the requirements of NFPA 68

SIL equivalent SIL 2

### Please note!

The combination of the Q-Box and isolation systems prevents pressure waves and flames propagating to other parts of the plant.





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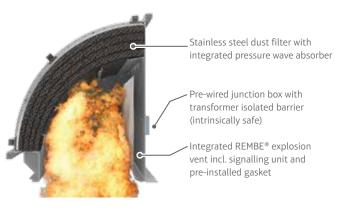
Technical data		
K <sub>st</sub> -Value	≤ 200 bar×m/s	
P <sub>max</sub>	≤ 9 bar	
Minimum ignition energy	≥ 3 mJ	
Minimum ignition temperature	≥ 380 °C	
Static response pressure	0.1 bar	
Max. red. explosion pressure $P_{red}$	≤ 2.0 bar (305 × 610 mm)	
	≤ 0.7 bar (586 × 920 mm)	
Ambient temperature	-40 to +60 °C	
Process temperature	-30 to +180 °C (higher temperatures available on request)	

Dimensions and weight			
Q-Box Dimensions	Height	Weight	
305 × 610 mm	500 mm	ca. 28 kg	
586×920 mm	780 mm	ca. 77 kg	

Other measurements available on request.

# **Competitive advantages**

- · Process-optimised plant layout.
- · No external maintenance costs.



Q-Box components.



The sanitary cover protects the Q-Box against dust from outside sources.



Explosion venting of a chip bunker using the Q-Box to protect the surrounding infrastructure.



Flameless explosion venting in a grinder machine.



Explosion Safety of a trough chain conveyor using the Q-Box in a biomass power plant.

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